

Abstract of the Disclosure

A method and apparatus for manufacturing multiple die cut business forms is disclosed. One embodiment of a printing press according to the present invention includes a number of different stations that are connected together by a continuos web. Multiple die cut business forms are produced by a continuos process from stock paper to an output configuration such as continuos roll, fan fold, or cut sheet. One aspect of the present invention is that a silicone treated glassine stock paper substrate can be utilized to allow business forms to be produced with minimized curling.